

# Stora Enso in brief

**S**tora Enso is an integrated paper, packaging and forest products company producing publication and fine papers, packaging boards and wood products, areas in which the Group is a global market leader.

Stora Enso sales totalled EUR 12.4 billion in 2004. The Group has some 45 000 employees in more than 40 countries in five continents. Its annual production capacity is 16.4 million tonnes of paper and board and 7.7 million cubic metres of sawn wood products, including 3.2 million cubic metres of value-added products. Stora Enso's shares are listed in Helsinki, Stockholm and New York.

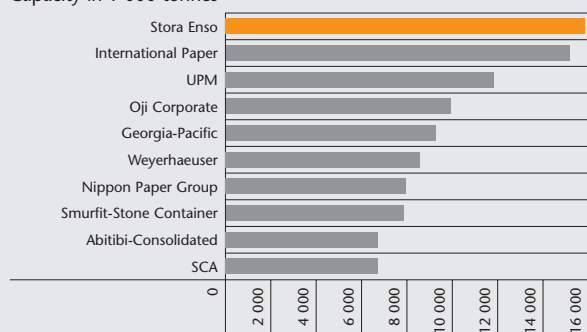
Stora Enso serves its mainly business-to-business customers through its own global sales and marketing network. A global presence provides local customer service. Customers are large and small publishers, printing houses and merchants, as well as the packaging, joinery and construction industries worldwide. The main markets are Europe, North America and Asia.

The Group has production facilities in Europe, North America and Asia. Its modern production capacity and the good integration between raw material, energy and efficient processes ensure production continuity.

Stora Enso is committed to developing its business towards ecological, social and economic sustainability. This commitment is demonstrated through its values and its environmental and social responsibility policy. Stora Enso is the only forest products company that has been included in the Dow Jones Sustainability Index (DJSI World) since it was launched in 1999. Stora Enso is also included in the FTSE4Good index.

### Largest paper and board producers

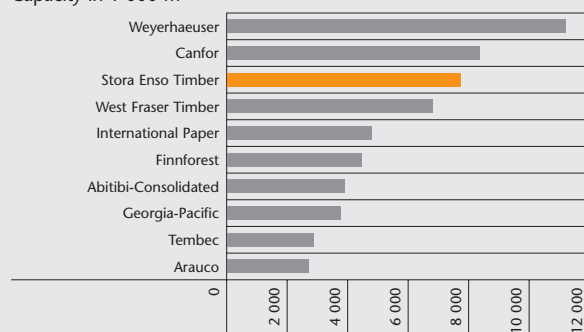
Capacity in 1 000 tonnes



Source: Jaakko Pöyry

### Largest sawn timber producers

Capacity in 1 000 m<sup>3</sup>



Source: Stora Enso

### Major structural changes

